

INTERMODAL PORTABLE TANK INITIAL APPROVAL CERTIFICATE

INDUSTRIAL DIVISION

Manufacturer	Type Approval Number	Certificate Number
Welfit Oddy (Pty) Ltd	LR_8710	LR - US/DOT - 31122
Country of Manufacture	Office	Date
South Africa	Croydon	02/01/97

This is to certify that the tank described below has been inspected during manufacture and the design and construction found to comply with the applicable U.S. D.O.T. requirements for IM portable tanks.

DESCRIPTION	
U.S. D.O.T. Specification Number IM 101	Approval Number :107-81-02/Rev.1 LR - US/DOT - 31122
Manufacturer's Serial Number TCL2 8518	Date of Manufacture 27/11/96
Max. Allowable Working Pressure 4 / 58 bar/p.s.i.g.	Design Temperature °C
Hydraulic Test Pressure 6 / 87 bar/p.s.i.g.	Leak Test Date
Hydraulic Test Date 27/11/96	Reference Temperature Zone °C 65
Design Code ASME VIII Division1 (Not Code Stamped)	Equivalent Min. Shell Thickness 6.35
Tank Material & Specification Number Shell DIN 17441 W 1.4401, Heads DIN 17440 W 1.4401	
Lining Material if Fitted	Corrosion Allowance
Total Water Capacity Litres 23960	Max. Weight of Liquid to be Carried 65542 lb. (29730 Kg)
Heating Coil MAWP 4 / 58 bar/p.s.i.g.	Bursting Disk Nominal Rupture Pressure bar/p.s.i.g.
Pressure Relief Devices 4.4 / 63.8 bar/p.s.i.g.	

Overall Dimensions (in mm):						-			
•	Length: 605	8		Bread	^{th:} 2438	Height:	2591		
Maximum Gross Weight (R)	74956	lb. (34000	Kg)	Tare Weight	9414	lb. (4270	Kg)
Allowable Stacking Weight	423280	lb. (192000	Kg)	Transverse Racking Test Load	33069	lb. (15000	Kg)
Longitudinal Inertia					Lateral Inertia				

The above IM portable tank may only be used for the transportation of hazardous materials as authorised by 49 CFR 173.32c. Periodic testing and inspection to be in accordance with 49 CFR 173.32b.

Remarks						
"TC IMPACT APPROVED" *						
	* Delete a	s applicable				
Owner's Serial Number		10000 100000 100000				
	TASU 114117-2					

Surveyor to Lloyd's Register

M.Burch for D.Springett

NOTICE - This Certificate is subject to the terms and conditions overleaf which form part of this Certificate

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Lloyd's Register of Shipping, registered office: 71 Fenchurch Street, London EC3M 4BS