

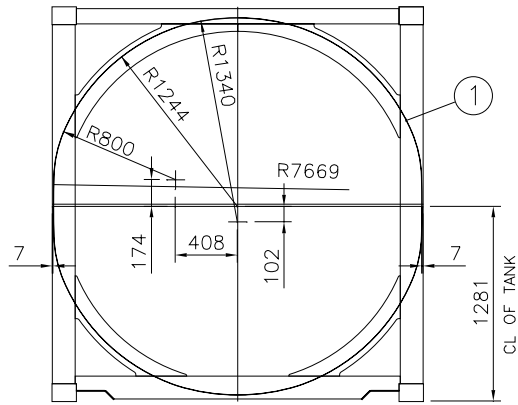
MATERIAL SPECIFICATION

Z	S/S 304					
PARTS LIST						
No.	QTY	MAT	STOCK CODE	DESCRIPTION	DIMENSIONS	REFERENCE
1	1	Z	-	INSULATION SUPPORT FLAT	PLATE 2x40x7782	(FRONT END)
2	1	Z	-	INSULATION SUPPORT FLAT	PLATE 2x40x7173	(REAR END)
3	2	Z	-	INSULATION SUPPORT FLAT	PLATE 2x50x892	(MANWAY)
4	2	Z	-	INSULATION SUPPORT FLAT	PLATE 2x50x955	(MANWAY)
5	2	Z	-	INSULATION SUPPORT FLAT	PLATE 2x50x752	(TOP DISCHARGE)
6	2	Z	-	INSULATION SUPPORT FLAT	PLATE 2x50x705	(TOP DISCHARGE)

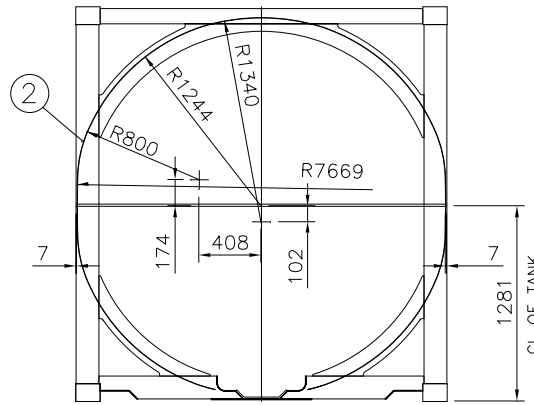
NOTE:

ALL WELDING TO BE 2mm STITCH WELDS U.O.N.
WHERE POSSIBLE WELDING & TACKS TO BE DONE ON FAR SIDE OF CLADDING.

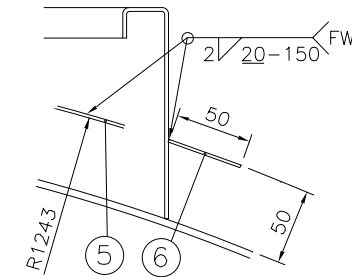
- QUANTITIES GIVEN ARE FOR 1-OFF T.C.
--OFF TANK CONTAINERS IN CONTRACT



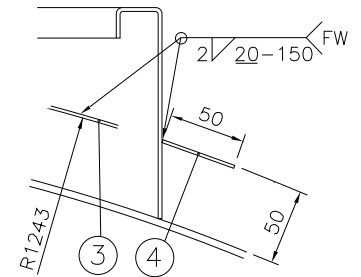
FRONT END FRAME
(VIEWED FROM INSIDE OF FRAME)



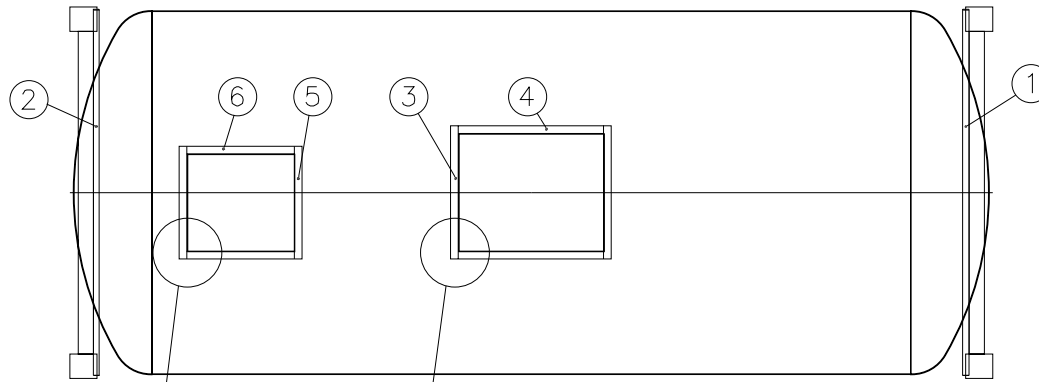
REAR END FRAME
(VIEWED FROM INSIDE OF FRAME)



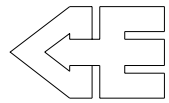
DETAIL 'A' TOP DISCHARGE BOX



DETAIL 'B' MANWAY BOX



SEE DETAIL 'A' SEE DETAIL 'B' PLAN VIEW

	CONSANI ENGINEERING (PTY) LTD ELSIES RIVER, CAPE SOUTH AFRICA TEL. 590-3400 FAX. 591-2825	
	INTERMODAL CONTAINERS <small>THIS DRAWING AND INFORMATION IS THE PROPERTY OF CONSANI ENG. (PTY) LTD AND MAY NOT BE REVEALED TO ANY THIRD PARTY WITHOUT OUR WRITTEN PERMISSION.</small> CAD: HO3U2314c	

REVISION C				REVISION B				DRAWING APPROVAL			REQUIRED TOLERANCE		NOMINAL DIMENSIONS (SHORT SIDE OF TRIANGLE)						NOMINAL DIMENSIONS									
AUTHORITY	SIGN.	DATE	DESCRIPTION	AUTHORITY	SIGN.	DATE	DESCRIPTION	AUTHORITY	SIGNATURE	DATE	DEGREES & MINUTES	MM/M	ABOVE 0 TO 315	ABOVE 315 TO 1000	ABOVE 0 TO 315	ABOVE 315 TO 1000	ABOVE 0 TO 120	ABOVE 120 TO 315	ABOVE 315 TO 1000	ABOVE 1000 TO 2000	ABOVE 2000 TO 4000	ABOVE 4000 TO 8000	ABOVE 0 TO 315	ABOVE 315 TO 1000	ABOVE 1000 TO 2000	ABOVE 2000 TO 4000	ABOVE 4000 TO 8000	
DESIGN	E.M	15/1/02	REAR END VIEW PICTORIALLY REVISED.	DESIGN	E.M	23/5/01	REAR END VIEW PICTORIALLY REVISED.	DESIGN	S.E.	8/5/00			A	± 20' ± 15' ± 10'	± 6 ± 4.5 ± 3	± 1 ± 1 ± 2 ± 3 ± 4 ± 4 ± 6												
QUALITY ASSURANCE				QUALITY ASSURANCE				CONTRACTS	A.L.	8/5/00			B	± 45' ± 30' ± 20'	± 13 ± 9 ± 6 ± 2 ± 2 ± 3 ± 4 ± 6 ± 8 ± 10													
CONTRACTS	A.L.	15/1/02		CONTRACTS	A.L.	23/5/01		INSPECTION AUTHORITY					C	± 1' ± 45' ± 30' ± 18 ± 13 ± 9 ± 3 ± 4 ± 6 ± 8 ± 11 ± 14 ± 18														
INSPECTION AUTHORITY				INSPECTION AUTHORITY				CLIENT					D	±1'30' ±1'15' ± 1' ± 26 ± 22 ± 18 ± 4 ± 7 ± 9 ± 12 ± 16 ± 21 ± 27														

CLADDING RING SUPPORT DETAIL 25 000 LITRE MODEL HO3							
CLIENT		SCALE	1:25	DRAWING NUMBER		REVISION	
WORKS ORDER		DRAWN	SHIVAAN				
		CHECKED		H03U 2314		C	
		DATE	25/4/00				

DIN 8570 PART 1 FROM 0-30 TOLERANCE ±1 DIN 8570 PART 3